

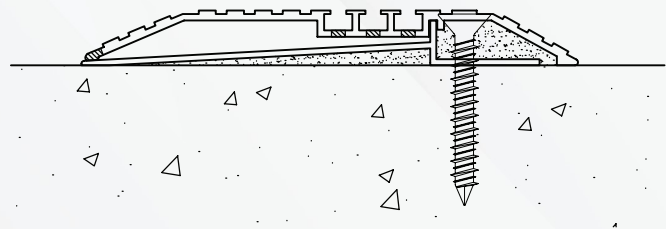
# SilGuard™ Drainable Threshold

## Installation Instructions

*Professional Installation Recommended  
Please visit [www.invergellc.com](http://www.invergellc.com)  
for video instructions.*

1. Remove existing threshold and door if needed.
2. Clean and prepare surface.
3. Measure the width of the door opening from jamb to jamb and stop to stop and mark ends of the threshold for trimming if needed.
4. Place the ramp piece and the threshold together in the area where it is being installed. Make sure the top threshold sets on top of the vertical stem of the ramp.
5. Drill pilot holes in floor through the pre-drilled holes in threshold. This will mark the concrete indicating where the holes in the concrete will be drilled.
6. Remove threshold and drill approximately 2" into the concrete using a 1/4" concrete drill bit.
7. Clean dust and debris from the holes and surrounding area.
8. Place expanding plastic green screw anchors into the concrete by pounding into each hole with a mallet. Multiple green anchors can be used if necessary. Be sure to trim any excess anchor with a razor if sticking out of the hole.
9. Add shims as needed to level out the threshold assembly.
10. Caulk on the ground around the entire perimeter of where the threshold will sit, as well as around the predrilled holes, and pivot if present. (See training video at [www.invergellc.com](http://www.invergellc.com))
11. Place the ramp piece and the threshold together into the caulked area and secure both pieces with #12 stainless steel 2" long flat head screws into the predrilled holes. Make sure the top threshold sets on top of the vertical stem of the ramp. No surface caulking is needed.
12. Reinstall door.

<b>MATERIAL:</b>	Anodized aluminum
<b>FINISH:</b>	Clear and bronze.
<b>LENGTHS:</b>	36", 42", and 72" in stock. Quotes can be provided for custom sizes upon request.
<b>WIDTH:</b>	4.5" (114.3 mm)
<b>HEIGHT:</b>	.5" (12.7 mm)
<b>WEIGHT:</b>	2.5 lbs per 36"
<b>FLOW RATE:</b>	2.3 gallons per minute
<b>AVAILABILITY:</b>	Ships from Southern California or from local distribution.



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